

1052019

2-1/2" x-pipe kit

2010-2011 Chevrolet Camaro SS w/6.2L

Kit Includes:

1) # 1052019 X-pipe | 4) # A25AF 2-1/2" accuseal clamp

DANGER WARNING: Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

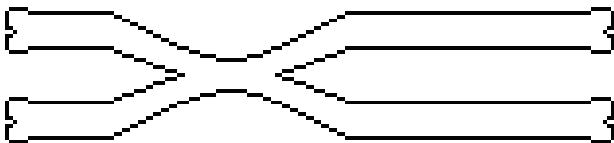
Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at mike@heartthroboxhaust.com with any questions. www.heartthroboxhaust.com
320-693-0222

1052019 Instructions:

NOTE: DO NOT TIGHTEN ANY CLAMPS UNTIL THE LAST STEP!!

- 1) Support the vehicle in a safe manner, using a shop hoist or frame contact jack stands on a level surface. Disconnect the battery cable.
- 2) You will need to cut out the section of the exhaust that includes the factory h-pipe and the resonator(s). We recommend using a reciprocating saw, cutoff wheel, or hacksaw.
- 3) Slide the 4) Accuseal clamps over the X-pipe inlets and outlets prior to installation, do not tighten at this time.
- 3) For manual transmission models, cut the o.e. exhaust pipes before the o.e. H-pipe, just in front of the weld that attaches the o.e. front extension pipes to the o.e. H-pipe. Hold up the new X-pipe, account for the tube that will slip fit into the front and rear of the new X-pipe, and mark the area to cut the o.e. pipe after the H-pipe, approximately 1" behind the welds on the rear of the factory resonators. Then make your cuts after double checking your measurements.
- 4) For automatic transmission models, cut the o.e. exhaust pipes before the o.e. resonator, just in front of the welds that attach the o.e. front extension pipes to the o.e. resonator. Hold up the new X-pipe, account for the tube that will slip fit into the front and rear of the new X-pipe, and mark the area to cut the o.e. pipes after the resonator, just behind the welds on the rear of the factory resonator. Then make your cuts after double checking your measurements.
- 5) Adjust the X-pipe for the best chassis, suspension, and drive train clearance. Then position the Accuseal clamps into place and tighten.
- 6) Reconnect the battery cable, and start the vehicle and check for any exhaust leaks.



BUILD SHEET FOR: 2-1/2" X-pipe for Camaro

PART #'S: # 1052010

_____ 1) HARDWARE KIT (4-A25AF, Instructions)

_____ 1) # 1052019 X-pipe

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____