

**# 1059930**

Cat-back 3" w/dual 2-1/2" tail pipes w/welded muffler

Application: 1998-2002 Camaro/Firebird w/3.8L V6

Kit Includes:

- 2) 2-1/2" clamps
- 2) 3" clamps
- 1) # 2697 hanger clamp
- 1) threaded hanger single hook #2747
- 1) # A22AF 2-1/4" accusal clamp

Kit Includes:

- 1) front extension pipe—1059930-1
- 1) rear over the axle pipe—1059930-2
- 1) driver side tail pipe—1059925-3
- 1) passenger side tail pipe--1059925-4
- 1) welded muffler #58742

**DANGER WARNING: Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds. We recommend the use of a shop hoist if possible. Please use caution!!**

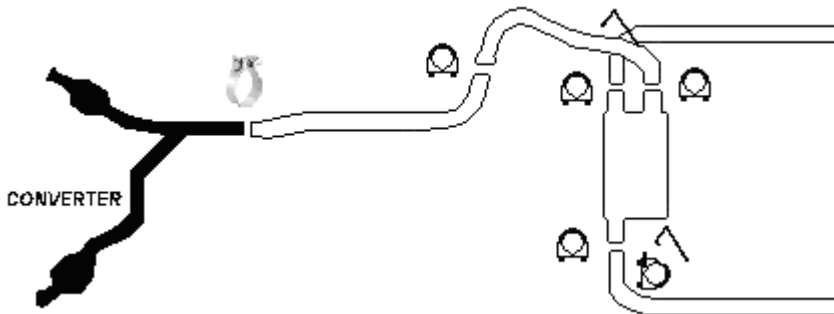
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



**BUILD SHEET FOR: CAT-BACK F-BODY KITS**

**PART #'s: 1059930**

- \_\_\_\_\_ 1) FRONT EXTENSION PIPE—1059930-1
- \_\_\_\_\_ 1) REAR OVER THE AXLE PIPE—1059930-2
- \_\_\_\_\_ 1) #58742 MUFFLER
- \_\_\_\_\_ 1) PASSENGER SIDE TAIL PIPE—1059925-4
- \_\_\_\_\_ 1) DRIVER SIDE TAIL PIPE—1059925-3
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**#1059930**     Instructions:

**NOTE: DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!! READ THESE INSTRUCTIONS THOROUGHLY AND FULLY BEFORE YOU BEGIN.**

- 1) Support the vehicle in a safe manner using either a shop hoist or with frame supports.
- 2) Remove the old exhaust system at the clamp behind the converter y-pipe. Make sure to leave the existing O.E. rubber hanger mounts on the vehicle.
- 3) Install the 2-1/4" i.d. end of the front extension pipe to the converter y-pipe using a 2-1/4" accuseal clamp. Tighten the assembly slightly, but do not over tighten at this time.
- 4) Install the rear over the axle pipe to the front extension pipe using a 3" clamp. Connect the hanger on the rear over the axle pipe to the O.E. rubber hanger mount above the rear over the axle pipe.
- 5) Install the muffler to the rear over the axle pipe using a 3" clamp. Do not tighten at this time. **Note:** the inlet should lie nearest the rear of the vehicle, and the outlets nearest the front of the vehicle (the rear over the axle pipe will cross over the top of the right tail pipe).
- 6) Install the driver side tail pipe to the muffler using a 2-1/2" clamp, pivot the tail pipe for proper exit.
- 7) Install the # 2747 threaded hanger to the # 2697 hanger clamp, it is adjustable for height. Insert the hook portion of the hanger to the o.e. rubber hanger mount above the driver side tail pipe in between the bends, and clamp it to the driver side tail pipe.
- 8) On both sides behind the rear axle, you will need to tweak the hanger stops inward so that the o.e. rubber hangers hang straight down.
- 9) Repeat step 5) for the passenger side, using a 2-1/2" clamp, pivot the tail pipe for proper exit.
- 10) You may need to trim the tail pipes to length and style of desired exit.
- 11) Check for clearance of the frame and body, and of all brake and fuel lines. When you are satisfied with how the system hangs, tighten all bolts and clamps.