

INSTRUCTIONS FOR KIT #2001170 SINGLE EXHAUST KIT

Kit fits '10-'14 full-size Toyota Tundra, 2WD & 4WD, 5.7L, crew max short bed.

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

NOTE: SUPPORT THE VEHICLE IN A SAFE MANNER. WE RECOMMEND THE USE OF A DRIVE ON SHOP HOIST.

- 1) REMOVE THE EXHAUST SYSTEM AT THE FLANGES BEHIND THE CONVERTERS, LEAVING ONLY THE ORIGINAL CATALYTIC CONVERTER FRONT PIPES AND RUBBER MOUNTS ON THE TRUCK. YOU WILL NEED TO REUSE THE O.E. GASKETS AT THE FLANGES ALONG WITH THE ORIGINAL HARDWARE.
- 2) INSTALL THE LEFT AND RIGHT FRONT EXTENSION PIPES USING THE ORIGINAL GASKETS AND HARDWARE. THE SHORTER TUBE IS FOR THE DRIVER SIDE, LONGER TUBE FOR THE PASSENGER SIDE. ATTACH THE HANGER MOUNTS ON THE FRONT EXTENSION PIPES TO THE O.E. RUBBER HANGER MOUNT ABOVE. ATTACH THE H-PIPE SECTIONS USING A 2-1/2" CLAMP.
- 3) USE 2-1/2" MUFFLER CLAMPS TO ATTACH THE INLETS OF THE MUFFLER TO THE FRONT EXTENSION PIPES.
- 3) INSTALL THE INLET OF THE TAIL PIPE (THE END WITH THE SHALLOW BEND) TO THE OUTLET OF THE MUFFLER USING THE FRONT 3" HANGER CLAMP (MULTI-BENDS ON THE WIRE HANGER).
- 4) INSTALL THE REAR SECTION OF THE TAIL PIPE USING THE REAR 3" HANGER CLAMP (SINGLE BEND ON THE WIRE HANGER). INSTALL THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 5) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, CHASSIS MEMBERS, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2001170:

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| 1) REAR 3" HANGER CLAMP-# 2679 | 1) FRONT TAIL PIPE #300 TP-1 |
| 1) FRONT 3" HANGER CLAMP-# 2678 | 1) REAR TAIL PIPE #300 TP-2 |
| 3) 2-1/2" CLAMPS | 1) LEFT FRONT EXTENSION PIPE # 2001171 |
| | 1) RIGHT FRONT EXTENSION PIPE # 2001172 |
| | 1) # 58524 MUFFLER |

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

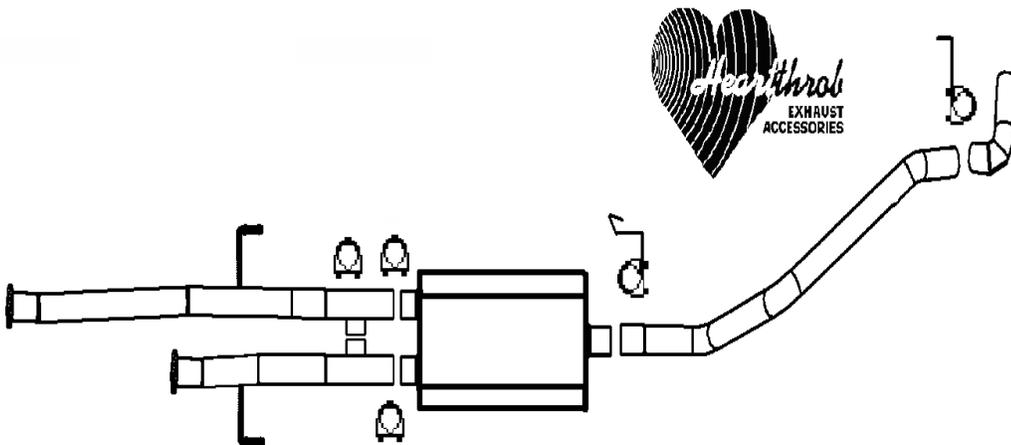
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



BUILD SHEET FOR: 3" SINGLE CAT-BACK KITS

PART#'S: 2001170:

- _____ 1) HARDWARE KIT
- _____ 1) LEFT FRONT EXTENSION PIPE#2001171
- _____ 1) RIGHT FRONT EXTENSION PIPE#2001172
- _____ 1) FRONT TAIL PIPE #300TP-1
- _____ 1) REAR TAIL PIPE #300TP-2
- _____ 1) MUFFLER # 58524

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____