

INSTRUCTIONS FOR KIT #2004479      SINGLE EXHAUST KIT

FITS 2003-2006 FULL-SIZE FORD EXPEDITION/Lincoln Navigator 2WD & 4WD W/4.6L & 5.4L V-8.

**NOTE:** DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

1) REMOVE THE EXHAUST SYSTEM AT THE FLANGE BEHIND THE CONVERTERS LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTERS ON THE TRUCK. YOU WILL NEED TO REUSE THE O.E. BOLTS AND NUTS AT THIS JUNCTION.

**NOTE:** YOU WILL NEED TO REMOVE THE 4 BOLTS ON THE SWAY BAR BEFORE THE REAR AXLE, AND SWING IT DOWN, TO BOTH REMOVE AND INSTALL THE NEW EXHAUST SYSTEM.

2) SLIDE THE U300-2 FLANGE ON TO THE FRONT PIPE. USING THE ORIGINAL BOLTS, NUTS, AND WASHERS, INSTALL THE FRONT PIPE TO THE O.E. FLANGE AT THE CONVERTER.

3) INSTALL THE FRONT 3" HANGER CLAMP TO THE FRONT PIPE AT THE O.E. RUBBER HANGER MOUNTS. THE FRONT 3" HANGER CLAMP HAS 2 WIRE HANGERS ON IT.

4) INSTALL THE MUFFLER TO THE FRONT PIPE USING THE 3" CLAMP. MUFFLER INLET IS OFFSET IN (LYING NEAREST THE DRIVE SHAFT), CENTER OUT.

5) INSTALL THE OVER THE AXLE SECTION OF THE TAIL PIPE TO THE MUFFLER USING THE MIDDLE 3" HANGER CLAMP.

6) INSTALL THE REAR SECTION OF THE TAIL PIPE USING THE REAR 3" HANGER CLAMP. INSTALL THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE

7) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, CHASSIS MEMBERS, AND BRAKE AND FUEL LINES. MAKE SURE TO FASTEN THE REAR SWAY BAR PROPERLY.

**HARDWARE KIT FOR KIT #2004479:**

- |                                 |                              |
|---------------------------------|------------------------------|
| 1) U300-2 FLANGE                | 1) OVER THE AXLE TAIL PIPE # |
| 1) 3" CLAMP                     | 1) MUFFLER #54144            |
| 1) FRONT 3" HANGER CLAMP-#2861  | 1) REAR TAIL PIPE #          |
| 1) MIDDLE 3" HANGER CLAMP-#2859 | 1) 3" FRONT EXTENSION PIPE   |
| 1) REAR 3" HANGER CLAMP-#2858   | 1) 3" MIDDLE EXTENSION PIPE  |

## Part # 2004479

Limitation of liability–Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

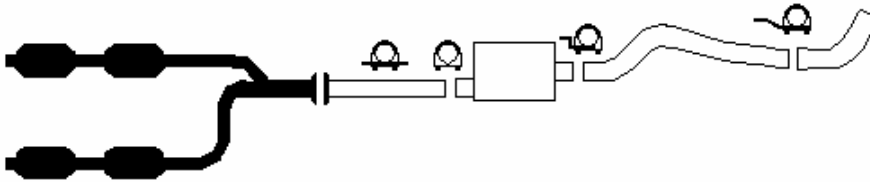
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob Exhaust Accessories--Litchfield, Mn

FOR DETAILED DIGITAL INSTALLATION PHOTOS EMAIL US AT [mike@heartthrobexhaust.com](mailto:mike@heartthrobexhaust.com) OR CHECK OUR WEBSITE AT [WWW.HEARTTHROBEXHAUST.COM](http://WWW.HEARTTHROBEXHAUST.COM)

**BUILD SHEET FOR: 3” SINGLE CAT-BACK KITS**

**PART#’S: 2004479:**

- \_\_\_\_\_ 1) HARDWARE KIT
- \_\_\_\_\_ 1) FRONT EXTENSION PIPE
- \_\_\_\_\_ 1) OVER THE AXLE TAIL PIPE #
- \_\_\_\_\_ 1) REAR SECTION TAIL PIPE #
- \_\_\_\_\_ 1) MUFFLER #54144

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**BUILD SHEET FOR: 3” SINGLE CAT-BACK KITS**

**PART#’S: 2004479:**

- \_\_\_\_\_ 1) HARDWARE KIT
- \_\_\_\_\_ 1) FRONT EXTENSION PIPE
- \_\_\_\_\_ 1) OVER THE AXLE TAIL PIPE #
- \_\_\_\_\_ 1) REAR SECTION TAIL PIPE #
- \_\_\_\_\_ 1) MUFFLER #54144

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_