

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE FLANGE BEHIND THE CONVERTERS LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTER ON THE TRUCK. YOU WILL NEED TO REUSE THE ORIGINAL METRIC BOLTS OFF OF THE O.E. FLANGE. DISCONNECT THE FACTORY HANGERS FROM THE ORIGINAL SYSTEM, LEAVING THE RUBBER HANGER MOUNTS IN PLACE. FOR THE HANGER ABOVE THE REAR OF THE MUFFLER, YOU WILL NEED TO RE-USE THE PART THAT BOLTS TO THE TAIL PIPE HANGER AND SLIDES INTO THE O.E. RUBBER HANGER MOUNT
- 2) INSTALL THE FLANGED FRONT PIPE TO THE CONVERTER FLANGE. ROTATE THE PIPE FOR CLEARANCE AND INSTALL THE ORIGINAL BOLTS LOOSELY ON THE FLANGE.
- 3) INSTALL THE MUFFLER TO THE EXTENSION PIPE (OFFSET IN TOWARDS THE DRIVE SHAFT, CENTER OUT) USING A 2-1/2" CLAMP.
- 4) FOR THOSE WITH THE 4 DOOR MODEL ONLY, INSTALL THE OD END OF THE STRAIGHT OD/ID EXTENSION PIPE TO THE MUFFLER USING A 2-1/2" CLAMP.
- 5) INSTALL THE TAIL PIPE TO THE MUFFLER OR STRAIGHT OD/ID EXTENSION PIPE USING A 2-1/2" CLAMP. INSTALL THE BR4 HANGER TO THE O.E. HANGER ABOVE USING A 5/16" X 1" BOLT, NUT, AND LOCK WAHSER.
- 6) INSTALL THE HANGER CLAMP TO THE TAIL PIPE AT THE REAR OF THE TAIL PIPE JUST AFTER THE LAST BEND AND BELOW THE O.E. RUBBER HANGER MOUNT. CONNECT THE STRAP HANGER ON THE TAIL PIPE TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 7) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2007380:

- | | | | |
|----------------------------------|-------------------------|-----------------------|----------------------|
| 1) FLANGED FRONT PIPE #2007380-1 | 1) TAIL PIPE #2007380-2 | | |
| 1) STRAIGHT OD/ID EXTENSION PIPE | 1) #911 MUFFLER | | |
| 3) 2-1/2" CLAMPS | 1) SF67112 FLANGE | 1) 5/16" X 1" BOLT | 1) 5/16" LOCK WASHER |
| 1) 5/16" NUT | 1) BR4 HANGER | 1) #2832 HANGER CLAMP | |

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

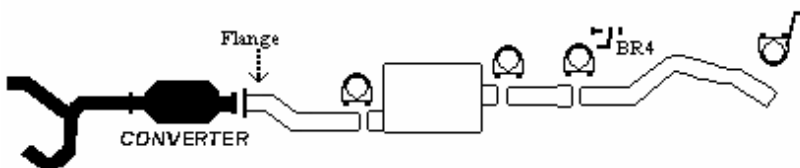
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust—Litchfield, MN

Email us at mike@heartthrobexhaust.com with any questions. www.heartthrobexhaust.com

BUILD SHEET FOR: 2-1/2" SINGLE CAT-BACK KITS

PART#'S: 2007380:

- ___ 1) HARDWARE KIT
- ___ 1) FLANGED FRONT PIPE #2007380-1
- ___ 1) TAIL PIPE #2007380-2
- ___ 1) STRAIGHT OD/ID EXTENSION PIPE
- ___ 1) MUFFLER #911

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____

BUILD SHEET FOR: 2-1/2" SINGLE CAT-BACK KITS

PART#'S: 2007380:

- ___ 1) HARDWARE KIT
- ___ 1) FLANGED FRONT PIPE #2007380-1
- ___ 1) TAIL PIPE #2007380-2
- ___ 1) STRAIGHT OD/ID EXTENSION PIPE
- ___ 1) MUFFLER #911

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____