

Kit fits '94-'95 full-size GM 1/2 & 3/4 ton Suburban, 2WD & 4WD, w/350 c.i. motor only and 2-3/4" flanged exhaust at the converter. www.heartthrobexhaust.com 320-693-0222

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE FLANGE BEHIND THE CONVERTER LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTER ON THE TRUCK. YOU WILL NEED TO REUSE THE ORIGINAL NUTS AT THE FLANGE AFTER THE CONVERTER.
- 2) SLIP THE FRONT EXTENSION PIPE (IT HAS FOUR BENDS AND A WELDED FLANGE) INTO PLACE ON THE CONVERTER FLANGE AND ATTACH USING THE ORIGINAL NUTS.
- 3) ATTACH THE HANGER ON THE FRONT EXTENSION PIPE TO THE O.E. HANGER ALONG SIDE THE PIPE.
- 4) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER AND THE FRONT EXTENSION PIPE TOGETHER, ROTATE THE MUFFLER FOR CLEARANCE OF THE DRIVESHAFT AND FRAME.
- 5) INSTALL THE OVER THE AXLE SECTION OF THE TAIL PIPE USING A 3" CLAMP TO THE OUTLET OF THE MUFFLER.
- 6) INSTALL THE FRONT HANGER CLAMP (IT HAS THE LONGER WIRE HANGER ON IT) TO THE OVER THE AXLE SECTION OF THE TAIL PIPE, AND CONNECT THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 7) INSTALL THE REAR SECTION OF THE TAIL PIPE USING THE REAR HANGER CLAMP, CONNECT THE WIRE PORTION OF THE HANGER TO THE O.E. RUBBER HANGER MOUNT ABOVE.
- 8) TIGHTEN ALL CLAMPS AND CHECK FOR CLEARANCE OF ALL BRAKE AND FUEL LINES, AND FRAME AND CHASSIS CLEARANCE.

HARDWARE KIT FOR KIT #2008405:

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|-------------------------------|----------------------------|
| 1) FRONT EXTENSION PIPE 33016 | 1) MUFFLER #54144 |
| 1) OVER THE AXLE TAIL PIPE | 1) REAR TAIL PIPE #2260015 |
| 1) FRONT HANGER CLAMP-# 2852 | 2) 3" CLAMPS |
| 1) REAR HANGER CLAMP-# 2853 | |

Limitation of Liability—Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

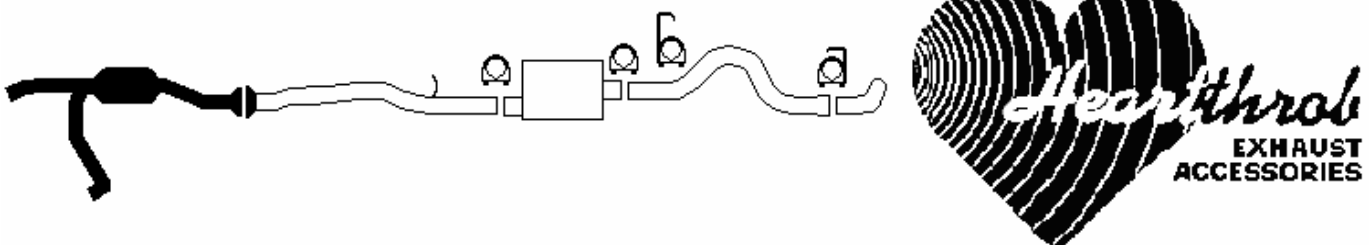
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust—Litchfield, MN
Email us at mike@heartthrobexhaust.com with any questions.

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KIT
PART#'S: 2008405**

- _____ 1) FRONT EXTENSION PIPE-#330116
- _____ 1) OVER THE AXLE TAIL PIPE
- _____ 1) REAR TAIL PIPE #2260015
- _____ 1) MUFFLER #54144
- _____ 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

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