

Kit fits '92-'93 full-size GM 1/2 & 3/4 ton Suburban, 2WD & 4WD, w/350 c.i. motor only and 3" exhaust at the converter. Will also fit 1994 1/2 ton Suburban, and 1994-1995 3/4 ton Suburban with 3" exhaust at the converter, and not 2-3/4" flanged exhaust.

**NOTE:** DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE CLAMP BEHIND THE CONVERTER LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTER ON THE TRUCK.
- 2) SLIP THE FRONT EXTENSION PIPE (IT HAS TWO BENDS) INTO PLACE ON THE CONVERTER AND SLIDE A 3" CLAMP ON THE PIPE. BE SURE TO LINE UP THE NOTCH.
- 3) INSTALL THE 3" FRONT HANGER CLAMP (#2973) TO THE EXTENSION PIPE AT THE FRONT O.E. RUBBER MOUNT, JUST AFTER THE 2<sup>ND</sup> BEND IN THE FRONT EXTENSION PIPE. ATTACH THE WIRE PORTION OF THE HANGER TO THE O.E. HANGER ALONG SIDE THE FRONT EXTENSION PIPE.
- 4) USE A 3" MUFFLER CLAMP TO ATTACH THE INLET OF THE MUFFLER (CENTER INLET, SIDE OUTLET) AND THE FRONT EXTENSION PIPE TOGETHER. THE OUTLET OF THE MUFFLER SHOULD LIE TOWARDS THE DRIVE SHAFT OF THE VEHICLE.
- 5) INSTALL THE OVER THE AXLE SECTION OF THE TAIL PIPE USING A 3" CLAMP TO THE OUTLET OF THE MUFFLER.
- 6) INSTALL THE 3" MIDDLE HANGER CLAMP (#2932) TO THE FRONT SECTION OF THE TAIL PIPE AT THE MIDDLE O.E. RUBBER MOUNT. THE 3" MIDDLE HANGER CLAMP HAS A LONGER WIRE HANGER. CONNECT THE WIRE PORTION OF THIS HANGER TO THE O.E. RUBBER MOUNT ABOVE.
- 7) INSTALL THE REAR SECTION OF THE TAIL PIPE. USE THE 3" REAR HANGER CLAMP (#2937) AT THE REAR O.E. RUBBER MOUNT TO CONNECT THE FRONT AND REAR TAIL PIPES TOGETHER. INSTALL THE WIRE PORTION OF THIS HANGER TO THE O.E. RUBBER MOUNT ABOVE.
- 8) TIGHTEN ALL CLAMPS AND CHECK FOR CLEARANCE OF ALL BRAKE AND FUEL LINES, AND FRAME AND CHASSIS CLEARANCE.



**HARDWARE KIT FOR KIT #2008470:**

- 3) 3" CLAMPS
- 1) 3" FRONT HANGER CLAMP-#2973
- 1) 3" MIDDLE HANGER CLAMP-#2932
- 1) 3" REAR HANGER CLAMP-#2937
- 1) FRONT EXTENSION PIPE #2230005
- 1) OVER THE AXLE TAIL PIPE #2260015
- 1) REAR TAIL PIPE
- 1) MUFFLER #914

**Part # 2008470**

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

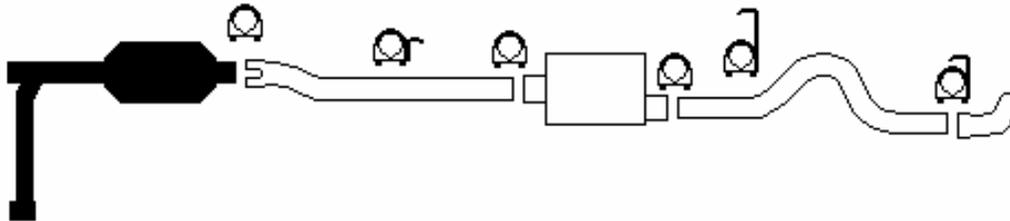
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at [mike@heartthrobexhaust.com](mailto:mike@heartthrobexhaust.com) with any questions.

[www.heartthrobexhaust.com](http://www.heartthrobexhaust.com)

320-693-0222

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KIT  
PART#'S: 2008470**

- \_\_\_\_\_ 1) FRONT EXTENSION PIPE-#2230005
- \_\_\_\_\_ 1) OVER THE AXLE TAIL PIPE #2260015
- \_\_\_\_\_ 1) REAR TAIL PIPE
- \_\_\_\_\_ 1) MUFFLER #914
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

**BUILD SHEET FOR: 3" SINGLE CAT-BACK KIT  
PART#'S: 2008470**

- \_\_\_\_\_ 1) FRONT EXTENSION PIPE-#2230005
- \_\_\_\_\_ 1) OVER THE AXLE TAIL PIPE #2260015
- \_\_\_\_\_ 1) REAR TAIL PIPE
- \_\_\_\_\_ 1) MUFFLER #914
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_  
DATE: \_\_\_\_\_