

Part #2009496

Fits 1994-1996 Chevrolet Impala SS, Chevrolet Caprice, Buick Roadmaster all w/5.7L

Hardware:

- | | |
|--|-------------------------------------|
| 1) bracket-#2920 | 1) left extension pipe |
| 2) FL1140 flanges--(SF67055) | 1) right extension pipe |
| 7) 2-1/2" clamps | 2) 2-1/2" stainless steel tips |
| 1) rear right 2-1/2" hanger clamp-#2916 | 2) 2-1/2" turbo mufflers O/O #54322 |
| 1) rear left 2-1/2" hanger clamp-#2917 | 1) left over the axle pipe |
| 1) front right 2-1/2" hanger clamp-#2918 | 1) right over the axle pipe |
| 1) front left 2-1/2" hanger clamp-#2919 | 1) left tail pipe |
| | 1) right tail pipe |

INSTRUCTIONS:

NOTE: DO NOT TIGHTEN ANY CLAMPS UNTIL THE LAST STEP!!

- 1) Remove the exhaust system at the flanges behind the converters, leaving the O.E. rubber hanger mounts on the vehicle. You will need to use the original bolts and nuts from the original flanges.
- 2) Install the left extension pipe (5 bends) and slide an FL1140 flange over the pipe and connect to the O.E. flange behind the left converter.
- 3) Install the bracket to the O.E. hanger just behind the left flange using the original nut and bolt. Use a 2-1/2" clamp to connect the bracket to the left front pipe.
- 4) Install the right extension pipe (4 bends) and slide an FL1140 flange over the pipe and connect to the O.E. flange behind the right converter.
- 5) Install the #1232 (or equivalent O/O 14" body muffler) turbo mufflers to the left and right extension pipes using 2-1/2" clamps. The mufflers are reversible.
- 6) Remove the inner-most rubber hanger mount on both sides of the car right after the mufflers, it will not be used.
- 7) Install the left over the axle pipe using a 2-1/2" clamp. The left over the axle pipe shoots up, in, and over towards the rear differential.
- 8) Before the first bend in the left over the axle pipe, but after the 2-1/2" clamp connecting the muffler and the left over the axle pipe, there is the O.E. rubber hanger mount. Install the wire portion of the front left 2-1/2" hanger clamp to this O.E. rubber hanger mount and clamp to the left over the axle pipe in front of the first bend.
- 9) Install the left tail pipe to the left over the axle pipe using a 2-1/2" clamp.
- 10) Install a 2-1/2" stainless steel tip to the left tail pipe. Connect the wire portion of the rear left 2-1/2" hanger clamp through both of the O.E. rubber hanger mounts above the connecting point of the left tail pipe and the stainless steel tip. Attach the clamp portion to the connecting point of the left tail pipe and the stainless steel tip.
- 11) Repeat steps 7), 8), 9), 10) for the right side.
- 12) Tighten all clamps and check for clearance of all brake and fuel lines, and clearance of the frame and of chassis components.

#2009496

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN “BUMPER” JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

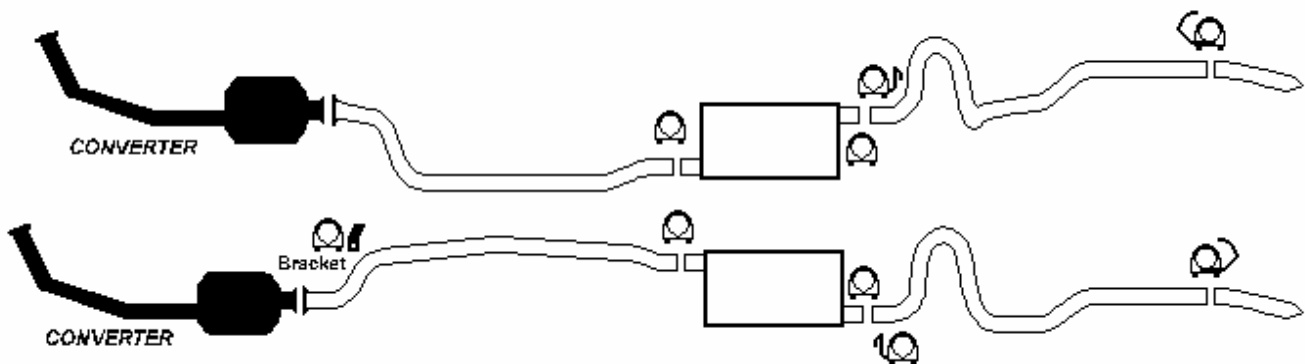
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The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at mike@heartthrobexhaust.com with any questions. www.heartthrobexhaust.com
320-693-0222

BUILD SHEET FOR: 2-1/2" CAT-BACK DUAL EXHAUST KIT

PART #: 30410, 2009496

- _____ 1) left extension pipe 349753
- _____ 1) right extension pipe 349754
- _____ 2) 2-1/2" stainless steel tips
- _____ 2) #54322 2-1/2" mufflers O/O
- _____ 1) left over the axle pipe 6123-1
- _____ 1) right over the axle pipe 6123-2
- _____ 1) left tail pipe 6123-3
- _____ 1) right tail pipe 6123-4

INSPECTED BY: _____

DATE: _____

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BUILD SHEET FOR: 2-1/2" CAT-BACK DUAL EXHAUST KIT

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