

INSTRUCTIONS FOR KIT #2408370 DUAL SIDE FRONT EXHAUST KIT

FITS 1999-2005 FULL-SIZE GM 1/2 & 3/4 TON 2WD & 4WD PICKUPS W/4.8L & 5.3L V-8 WITH 2-3/4" FLANGED EXHAUST AT THE CONVERTERS. THIS KIT FITS ONLY EXTENDED CAB SHORT BOX MODELS, AND EXTENDED CAB LONG BOX WITH AN EXTRA 3" CLAMP AND 3" ID/OD EXTENSION PIPE (NOT INCLUDED IN THIS KIT).

Heartthrob Exhaust--LITCHFIELD, MN

www.heartthroboxhaust.com

NOTE: DO NOT TIGHTEN ANY CLAMPS OR BOLTS UNTIL THE LAST STEP!

- 1) REMOVE THE EXHAUST SYSTEM AT THE FLANGE BEHIND THE CONVERTER LEAVING ONLY THE ORIGINAL Y PIPE, RUBBER MOUNTS, AND CATALYTIC CONVERTER ON THE TRUCK.
- 2) SLIP THE FLARED FRONT PIPE INTO PLACE. SLIDE THE FLAT SIDE OF THE FLANGE ON THE FLARED FRONT PIPE AND ATTACH TO THE CONVERTER PIPE.
- 3) ATTACH THE ID END OF THE 3" REAR EXTENSION PIPE (S BEND) TO THE FRONT 3" EXTENSION PIPE USING A 3" CLAMP. ROTATE THIS EXTENSION PIPE TO CLEAR THE CROSS MEMBER AND SO THAT THE MUFFLER WILL CLEAR THE DRIVE SHAFT.
- 4) SLIDE THE 3" HANGER CLAMP OVER THE END OF THE REAR EXTENSION PIPE. THE HOOK OF THE HANGER SHOULD FACE THE REAR OF THE VEHICLE AND BE ON THE PASSENGER SIDE. ATTACH THE 3" HANGER CLAMP TO THE O.E. RUBBER MOUNTING BRACKET ABOVE THE EXTENSION PIPE.
- 5) ATTACH THE INLET OF THE MUFFLER AND THE EXTENSION PIPE TOGETHER WITH THE 3" HANGER CLAMP INSTALLED IN STEP 4).
- 6) INSTALL THE SHORT TAIL PIPE TO THE OUTSIDE OUTLET (PASSENGER SIDE) USING A 2-1/2" CLAMP.
- 7) INSTALL THE LONG TAIL PIPE TO THE INSIDE (NEAREST TO THE DRIVE SHAFT) OUTLET OF THE MUFFLER USING A 2-1/2" CLAMP.
- 8) INSTALL THE DUAL 2-1/2" WELDED CLAMP TO THE TAIL PIPES JUST OUTSIDE OF THE FRAME.
- 9) LOCATE OR DRILL A 5/16" HOLE IN THE FRAME ABOVE THE LEFT TAIL PIPE AFTER THE BEND BUT BEFORE THE LEAF SPRING AND INSTALL THE BR91930 SWINGER HANGER TO THE FRAME USING A 5/16" BOLT, NUT, LOCK WASHER, AND FENDER WASHERS. USE THE DUAL 2-1/2" WELDED CLAMP TO CONNECT THE LEFT TAIL PIPE TO THE BR91930 SWINGER HANGER.
- 10) TIGHTEN ALL CLAMPS AND BOLTS AND CHECK FOR CLEARANCE OF THE FRAME, BODY, AND BRAKE AND FUEL LINES.

HARDWARE KIT FOR KIT #2008370:

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| 2) 2-1/2" CLAMPS MC9212SS | 1) FRONT EXTENSION PIPE #2408370-1 |
| 1) 3" CLAMPS MC9300SS | 1) LEFT TAIL PIPE #2405550-2 |
| 1) 3" WELDED HANGER CLAMP-# 2955SS | 1) RIGHT TAIL PIPE #2405550-3 |
| 1) 2-1/2" DUAL WELDED HANGER CLAMP-#2960SS | 1) MUFFLER # 7421SS |
| 1) SWINGER HANGER-BR91930 | 1) MIDDLE EXTENSION PIPE 26" ID/OD#2408360 |
| 1) 5/16" X 1 BOLT SS | |
| 1) 5/16" LOCK WASHER SS | |
| 2) FENDER WASHERS SS | |
| 1) 5/16" NUT SS | |
| 1) FLANGE | |

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

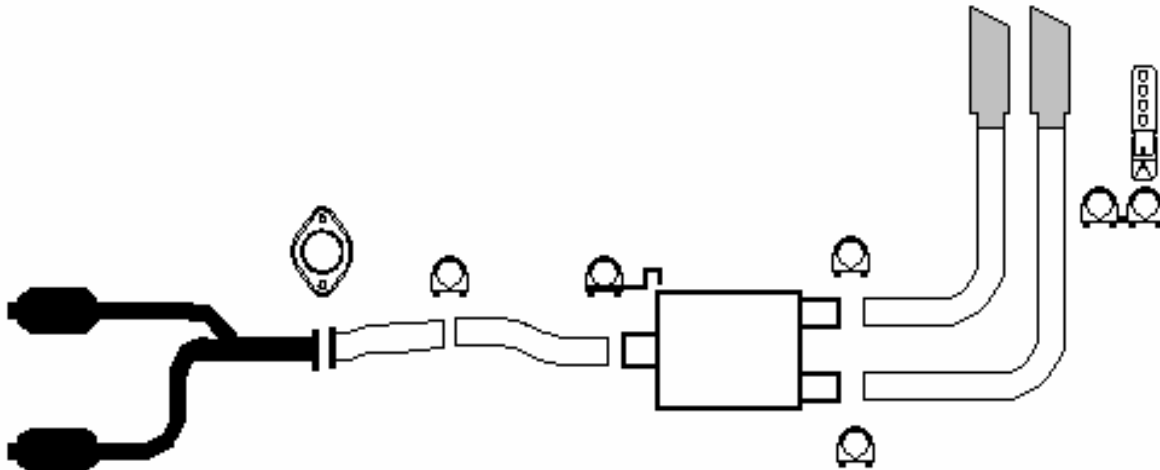
The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.



BUILD SHEET FOR:DUAL SIDE FRONT KIT

PART #2408370

- _____ 1) FRONT EXTENSION PIPE #2408370-1
- _____ 1) LEFT TAIL PIPE #2405550-2
- _____ 1) RIGHT TAIL PIPE #2405550-3
- _____ 1) MUFFLER # 7421SS
- _____ 1) MIDDLE EXTENSION PIPE 26”
ID/OD#2408360
- _____ 1) HARDWARE KIT

INSPECTED BY: _____

DATE: _____

INSPECTED BY: _____

DATE: _____

BUILD SHEET FOR:DUAL SIDE FRONT KIT

PART #2408370

- _____ 1) FRONT EXTENSION PIPE #2408370-1
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