

Fits 2020-2021 GM Silverado 2500HD & 3500 Crew Cab 2wd & 4wd w/6.6 L gas V-8 gas engine with 4" flanged exhaust at the converters. This kit fits 141.55" (regular cab long box) 149.40" (double cab standard box) 162.48" (double cab long box) 158.94" (crew cab standard box) and 172.00" (crew cab long box) wheel base models.

Note: do not tighten any clamps or bolts until the last step! Support the vehicle in a safe manner, using either a shop hoist or jack stands that support the vehicle by the frame, on a level surface.

- 1) remove the nuts on the front flange, leave only the original y pipe, rubber mounts, and catalytic converters on the truck. Disconnect the factory hangers from the original system, leaving the rubber hanger mounts in place. Remove the original cat-back exhaust from the vehicle. You may need to jack up the truck and support by the frame to allow the rear axle to drop to remove the factory exhaust system in one piece without cutting.
- 2) install the 4" flanged front extension pipe (4" pipe with the flare on one end) to the flange after the converter y-pipe using the F400-2 flange with new 3/8" hardware.
- 3) If you have a 158.94" wheel base (crew cab standard box) the kit will fit using the front extension at the standard length and no mid extension.
- 4) If you have a 141.55" wheel base (regular cab long box) you will need to cut 17" from the front extension non-flared end and no mid extension.
- 5) If you have a 149.40" wheel base (double cab standard box) you will need to cut 9.5" from the od end of the front extension non-flared end and no mid extension.
- 6) install the 4" front hanger clamp to the 4" flanged front extension pipe along side the o.e. rubber hanger mount, and install the wire hanger to this o.e. mount. Then install the middle hanger clamp into the factory rubber hanger mount.
- 7) If you have a 162.48" wheel base (double cab long box) you will use the full length front extension and use the middle extension cutting 9.5" off the od end of the middle extension pipe. Attach using a 4" accusal clamp.
- 8) for those with long box models, 172" wheel base, you will use the full length front extension and need to install the 4" x 17" id/od mid extension pipe to the flanged front extension pipe using a 4" accusal clamp.
- 9) install the inlet end of the muffler to the front or mid extension pipe using a 4" accusal clamp.
- 10) install the front tail pipe to the muffler outlet using the 4" front tail pipe hanger clamp (two hooks on it). Install the hangers to the o.e. rubber hanger mounts above.
- 11) install the rear tail pipe to the front tail pipe using a 4" accusal clamp. Install the 4" rear hanger clamp to the rear tail pipe below the o.e. rubber hanger mount. Attach the wire portion of the hanger to the o.e. rubber hanger mount above.
- 12) tighten all clamps and bolts, and the hardware at the flange, and check for clearance of the frame, body, and brake and fuel lines.

Danger warning: should the purchaser decide to install this, or any other exhaust product at home, be warned that pleasure car or light duty truck/van "bumper jacks" are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

Limitation of liability--disclaimers: the regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

the manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

the entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

in this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

the foregoing statement limits the liability of the manufacturer.

Hardware kit for kit #4005855:

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| 1) 4" front hanger clamp-# 2629 | 1) 4" middle hanger clamp--# 2628 | 2) 3/8" nuts--# 36106 |
| 2) 3/8" lock washers #33622 | 1) 4" front tail pipe hanger clamp--#2627 | 4) 3/8" fender washers #33219 |
| 1) F400-2 flange | 1) 4" rear tail pipe hanger clamp-# 2687 | |
| 2) 3/8" x 2-1/4" bolts # 10112 | 3) 4" Accuseal clamps # 670400 (A40AF) | |
| 1) 4" flanged front extension pipe 4005856 | 1) front tail pipe # 4005857 | 1) rear tail pipe # 4005858 |
| 1) 4" x 17" id/od mid extension # 4005819 | 1) muffler # 1014066 | |

Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

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