

KIT #4153SK

1977-1/2-1978 FORD PICKUP 1/2 & 3/4 TON 4WD V-8 351-400M

NOTE: CATALYTIC CONVERTERS ARE NOT SUPPLIED WITH SYSTEM.

NOTE: THIS DUAL KIT WILL NOT FIT SUPER CABS.

NOTE: THIS KIT RUNS DOWN THE RIGHT HAND SIDE BETWEEN THE FRAME AND DRIVE SHAFT.

NOTE: NOT FOR VEHICLES THAT ORIGINALLY HAD A CONVERTER. CHECK LOCAL EMISSION LAWS. This item is not legal for sale in California.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

HARDWARE KIT:

- 4) LB4 HANGERS
- 4) SNAPPER GROMMETS
- 4) 3/8" X 2" BOLTS
- 4) 3/8" NUTS
- 10) 2-1/4" CLAMPS
- 1) #E991 LEFT MANIFOLD PIPE
- 1) #E992 RIGHT MANIFOLD PIPE
- 1) #E990 RIGHT EXTENSION—2 bend s-bend tube
- 1) #E989 LEFT REAR EXTENSION—36" long straight tube
- 1) #E996 RIGHT FRONT TAIL PIPE—15 degree single bend
- 1) #E995 LEFT FRONT TAIL PIPE—40 degree single bend
- 1) #E993A LEFT REAR TAIL PIPE
- 1) #E994 RIGHT REAR TAIL PIPE
- 2) #st48111 MUFFLERS SINGLE OFFSET

Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at mike@heartthroboxhaust.com with any questions.

www.heartthroboxhaust.com 320-693-0222

ADDITIONAL NOTES: E990 and E996 kick towards the frame. E995 kicks towards the drive shaft. The mufflers are offset int/center out and need to be installed vertically on edge, with the offset towards the top, if using full body mufflers, glass packs are single offset

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INSTALLATION INSTRUCTIONS:

NOTE: DO NOT TIGHTEN ANY CLAMPS OR NUTS UNTIL THE LAST STEP!!

1) REMOVE THE EXISTING FRONT CROSSOVER AND SINGLE EXHAUST SYSTEM. CUT THE FRONT CROSSOVER AND REMOVE THE FLANGES. REUSE THE FLANGES FROM THE ORIGINAL FRONT CROSSOVER.

2) INSTALL THE LEFT (#E991) AND RIGHT (#E992) MANIFOLD PIPES USING THE ORIGINAL FLANGES. YOU WILL NEED TO USE YOUR ORIGINAL MANIFOLD STUDS AND NUTS. TIGHTEN ONLY ENOUGH TO HOLD IN PLACE.

3) INSTALL THE LEFT (#E989) AND RIGHT (#E990) EXTENSION PIPES TO THE MANIFOLD PIPES USING 2-1/4" CLAMPS. CLAMP LIGHTLY INTO PLACE. NOTE: FOR VEHICLES REQUIRING CATALYTIC CONVERTERS TO MEET EPA GUIDELINES, PART# 73-7774 OR EQUIVALENT (2-1/4" IN/OUT) SHOULD BE INSTALLED IMMEDIATELY IN FRONT OF THE MUFFLERS. SEE DRAWING.

4) INSTALL THE MUFFLERS TO THE END OF THE EXTENSION PIPES ONTO THE FRONT EXTENSION PIPES USING 2-1/4" CLAMPS. IF YOU SHOULD USE LONGER STOCK-TYPE MUFFLERS, ADDITIONAL PIPE MAY NEED TO BE CUT FROM THE ENDS OF THE EXTENSION PIPES. ROTATE THE MUFFLERS FOR CLEARANCE FROM THE DRIVE SHAFT AND FRAME. THE MUFFLERS NEED TO BE INSTALLED VERTICALLY FOR CLEARANCE. NOTE: IF YOU USE GLASS PACKS, THE EXHAUST SHOULD FLOW OVER, AND NOT DIRECTLY INTO, THE LOUVERS.

5) LOCATE THE CROSS MEMBER IN THE FRAME AT THE REAR OF THE MUFFLERS. DRILL A 3/8" HOLE AND MOUNT THE LB4 HANGERS TO THE FRAME USING THE INCLUDED 3/8" X 2" BOLTS, NUTS, AND SNAPPER GROMMET. REMOVE THE STOCK RUBBER HANGER AND SPRING BRACKET FROM THE REAR CROSSMEMBER. THEN CLAMP THE EXHAUST SYSTEM AT THE OUTLET OF THE MUFFLERS TO THE HANGERS USING 2-1/4" CLAMPS. DO NOT TIGHTEN YET!!!

6) INSTALL THE LEFT (#E995) AND RIGHT (#E996) FRONT TAIL PIPES TO THE MUFFLERS. NOTE: THIS KIT WAS DESIGNED TO FIT 133" W.B. TRUCKS. SHOULD YOUR PICKUP HAVE A SHORTER WHEEL BASE, IT WILL BE NECESSARY TO REMOVE THIS LENGTH. THIS CAN BE DONE BY CUTTING IT OUT OF THE STRAIGHT SECTION GOING INTO THE MUFFLERS ON PART# E996 & E995. SHOULD YOU HAVE A LONGER WHEEL BASE THAN 133", ORDER PART #13000 FROM YOUR DEALER.

7) INSTALL THE LEFT (#E993A) AND RIGHT (#E994) TAIL PIPES TO THE FRONT TAIL PIPES USING 2-1/4" CLAMPS. YOU WILL NEED TO CENTER THE HUMP IN THE LEFT TAIL PIPE OVER THE REAR AXLE HOUSING FOR MAXIMUM CLEARANCE (SEE DRAWING).

8) MOUNT THE REMAINING LB4 HANGERS AND HARDWARE TO THE FRAME NEAR THE REAR EXIT LOCATION OF THE TAIL PIPES, WHERE THE TAIL PIPES CROSS UNDER THE FRAME. DRILL HOLES IN THE FRAME IF NECESSARY. CLAMP THE TAIL PIPES TO THE HANGERS USING 2-1/4" CLAMPS.

9) MAKE SURE THAT ALL THE PARTS OF THE SYSTEM ARE CLEAR OF FRAME MEMBERS, ALL HOSES, SUSPENSION, AND BRAKE AND FUEL LINES. STARTING AT THE EXHAUST MANIFOLDS, TIGHTEN ALL CONNECTIONS AND NUTS. MAKE SURE ALL PARTS ARE CLEAR AND WILL NOT LEAK OR RATTLE. AFTER SEVERAL DAYS OF DRIVING RETIGHTEN ALL BOLTS.

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