

Instructions for kit #4405793 4" diesel kit particulate trap-back kit 409 s/s

Fits: 2011-2012 full-size GM Duramax 3/4 & 1 ton w/6.6L LMM turbo diesel, 2wd & 4wd, crew cab models standard and long bed models, 153" and 167" wheel base only, and extended cab standard and long bed models, 144" and 158".

Note: this is a particulate trap-back kit. Do not remove or modify your exhaust system in front where our kit starts, including the particulate trap and catalytic converter. Modifying or removing these parts is illegal, will void your GM warranty, and your vehicle will not run properly.

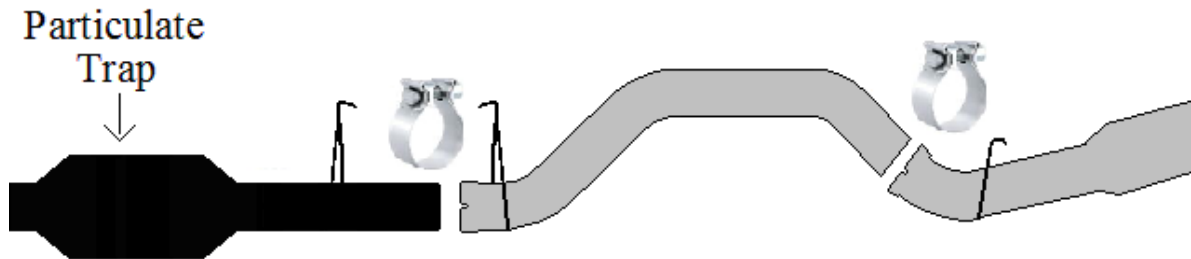
Note: Read these instructions fully and thoroughly before you begin. If you are raising the vehicle for installation, support the frame of the vehicle, and make sure to work on a level surface in a safe manner.

- 1) To begin you need to remove the exhaust from the rear of the particulate trap/muffler. We recommend cutting the o.e. exhaust system 18" after the rear-most weld on the particulate trap/muffler. The particulate trap is the rear-most large canister on the exhaust.
- 2) Remove the o.e. exhaust after your cut after the particulate trap/muffler.
- 3) Install the front tail pipe to the o.e. exhaust using a 4" clamp. Connect the wire hanger on the front tail pipe to the o.e. rubber hanger mount above.
- 4) Install the rear tail pipe to the front tail pipe using the remaining clamp.
- 5) Install the hanger on the rear tail pipe to the o.e. mount above.
- 6) Tighten the clamps and check for clearance of the frame, body, spare tire, and brake and fuel lines.

Hardware kit for kit #4405753

- | | |
|-----------------------------|--------------------------------------|
| 2) A40BF s/s accusal clamps | 1) front tail pipe # 4405794 |
| | 1) rear tail pipe with tip # 4405795 |

Note: the tubing in this kit is made of 409 stainless steel. It may be brownish in color, and a magnet will stick to it.



Heartthrob exhaust systems are manufactured by Heartthrob Exhaust--Litchfield, MN

Email us at mike@heartthrobexhaust.com with any questions.

www.heartthrobexhaust.com

320-693-0222

visit our website for detailed installation pictures.

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS, OR ANY OTHER EXHAUST PRODUCT AT HOME, BE WARNED THAT PLEASURE CAR OR LIGHT DUTY TRUCK/VAN "BUMPER JACKS" ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE WHILE THE INSTALLATION PROCEEDS.

Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.